

α-S220iB

Mechanical specifications



Clamping unit								
Clamping mechanism	5 Point double toggle							
Tonnage [kN tonf]	2200 220							
Maximum and minimum die height Single platen [mm]	650-250 Increased (750-250)							
Clamping stroke [mm]	550							
Locating ring diameter [mm]	Ø 160							
Tie bar spacing, H×V [mm]	650 x 650							
Platen size, H×V [mm]	900 x 900							
Minimum mould size, H×V [mm] *1	375 x 375							
Maximum mold weight Single platen (Moving-Stationary) *2	1500 - 1500							
Ejector stroke [mm]	150							
Maximum ejector force [kN tonf]	35 3.5 Increased (80 8.0)							
Injection unit								
Screw diameter [mm]	32	36	40	44	48	52 **11	56 **11	
Injection stroke [mm]	150	150	150	176	176	208	208	
Max. injection volume [cm ³]	121	153	188	268	318	442	512	
Nozzle touch force [kN tonf] *6	30 3.0 (50 5.0)							
Max. Injection Speed mm/s *4	220							
Max. injection & Hold Pressure 1 [MPa] *3 *6	310	310	260	220	190	160	-	
Max. injection & Hold Pressure 2 [MPa] *3 *7	280	280	260	220	190	160	-	
Max. injection rate [cm ³ /s] *4	160	203	251	304	361	424	-	
Max. screw rotation speed [min ⁻¹]	300							
Machine weight Single platen [t] *9	8.7							
Max. Injection Speed mm/s *4	350							
Max. injection pressure (high-pressure filling mode) [MPa] *3 *5	380	345	-	-	-	-	-	
Max. injection & Hold Pressure 1 [MPa] *3 *6	310	310	280	240	190	160	140	
Max. injection & Hold Pressure 2 [MPa] *3 *7	280	280	260	220	190	160	140	
Max. injection rate [cm ³ /s] *4	281	356	439	532	633	743	862	
Max. screw rotation speed [min ⁻¹]	400							
Machine weight Double platen Single platen [t] *9	8.85							
Screw and Barrel								
Number of heater zones [Barrel]	3							
Number of pyrometers [Nozzle]	1							
Total heater wattage [kW]	12.0	13.0	14.9	15.9	17.9	20.2	23.5	

● standard - not available () with hardware and/or software option

*1) Smaller mold than this size may limit clamp force.

*2) If the weight of a mold exceeds maximum mold weight, the molding condition may be limited.

*3) Maximum injection pressure and maximum hold pressure are the output of the injection unit, not the resin pressure.

- Maximum injection pressure and maximum pack pressure are the maximum values that can be set.

*4) Maximum injection rate and maximum injection speed is a theoretical value.

- Maximum injection rate and maximum injection speed can not be guaranteed when the injection pressure is maximum.

*5) The maximum injection pressure setting at high pressure filling mode option.

- There is a limitation in injection time setting and pack time setting, when high pressure filling mode option is selected. (Contact sales for detail)

*6) Maximum injection pressure 1 and maximum hold pressure 1 are the values when the wear-resistant and anti-corrosion cylinder etc. is installed.

- Maximum injection pressure and maximum pack pressure may vary depends on the installed screw and cylinder specifications.

*7) Maximum injection pressure 2 and maximum hold pressure 2 are the values when the general purpose cylinder etc. is installed.

- Maximum injection pressure and maximum pack pressure may vary depends on the installed screw and cylinder specifications.

*8) Sprue break cannot be used with increased nozzle touch force option.

*9) The machine without option.

*10) The pressure conversion is 1MPa=10kgf/cm².

*11) The molding condition might be limited by the resin. (Contact sales for detail)

*12) In case of the replacement to different screw diameter after shipment, some covers may be needed to replace. (Contact sales for detail)

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Dimensions / Clamp layout

